# Anaerobic Digestion Feasibility Study

Surfside Wastewater Treatment Facility



https://youtu.be/fF4ydI\_uXxs

July 30, 2020





## Agenda

- Project Team
- Review of Project Goals
- Review of Anaerobic Digestion
- Feasibility Methodology & Analysis
- Conceptual Design
- Schedule & Moving Forward
- Questions & Comments



# **CEC Project Team**

- David Gray, Sewer Director, Nantucket
- Roberto Santamaria, Health Director, Nantucket
- Lauren Sinatra, Energy Coordinator, Nantucket
- Kent Nichols, Weston & Sampson
- Dan Sheahan, Weston & Sampson
- Gina Cortese, Weston & Sampson
- Representative from numerous Town Departments





### MassCEC Assistance



- State economic development agency
- Mission: grow the state's clean energy economy while helping to meet the MA's clean energy, climate and economic development goals
- 2019 Organics-to-Energy grant for Feasibility Study: \$60,000
- Public Outreach Support



## **Project Goals**

- Determine Feasibility of AD Based on:
  - Feedstock Availability
  - Treatment Capacity
  - Energy Production
  - Waste Production
  - Financial Analysis
  - Evaluation of Project Site, Vicinity, and Community Impacts
  - Environmental and Permitting Consideration
- Anaerobic Digester Conceptual Design



### **Anaerobic Digestion Benefits**

- Create sustainable energy source and cost savings for WWTF
- 2. Reduce volume of waste sent to Composter/ Landfill
- Stabilize and increase nutrients in WWTF solids



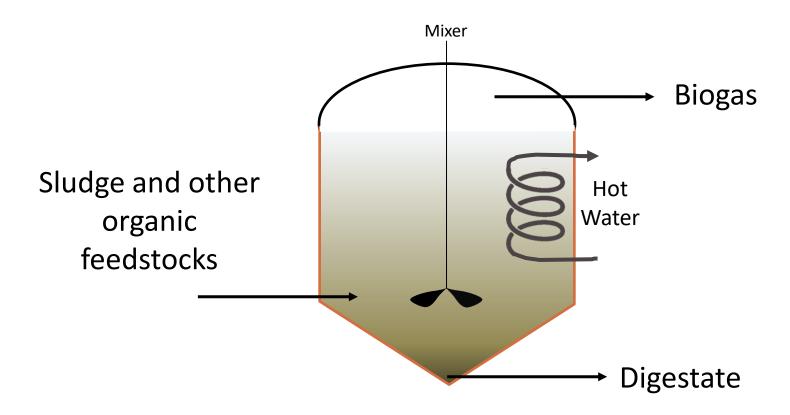
# **Anaerobic Digestion Technology**

- A collection of natural biologic processes.
- Microorganisms break down biodegradable material in the absence of oxygen.
- Process used in many industrial and domestic purposes to manage waste and/or to produce fuels.
- Digestate is produced by anaerobic digestion.





# **Anaerobic Digestion Technology**





# Anaerobic Digestion Technology Feedstocks (Input)

- WWTF Residuals (Sludge/Bio-solids)
- Fats, Oils, and Grease
- Source Separated Organics
- Brewery Waste
- Other Wastes Septage and Landfill Leachate





- Identified possible feedstocks and volumes
- Data from WWTF & Landfill Records

Currently Received at Landfill			
Waste Name	Est. Ave. Annual Volume tons/yr		
Municipal Solid Waste (MSW)/ Source Separated Organics (SSO)	575		
Yard Waste	14,000		
Animal Waste	180		

Currently Available or Received by Truck at Surfside WWTF			
Waste Name Est. Ave. Annual Volume			
FOG/ Grease Trap	8,900		
Animal Grooming Trucks	165		
Residential Tight Tank	336,000		
Domestic Septage	1,760,000		
Food Truck Waste	3,360		
Equipment Cleaning Plant Water	165		
Carpet Cleaner Waste	15,000		
Industrial Wastes (Cisco)	133,000		
Landfill Leachate	1,900,000		
WWTF Sludge	2,330,000		



Currently Received at Landfill			
Waste Name Est. Ave. Annual Volume			
Municipal Solid Waste (MSW)/ Source Separated Organics (SSO)	575		

- Difficult to quantify portion of MSW/SSO available to digester
- First attempted to quantify all organic waste generators
  - Food Asset Network (2017 WPI)
  - Contact large, individual organic waste generators
    - Schools, grocery, hospital, farms, etc.
    - Positive, but inconclusive responses



Currently Received at Landfill			
Waste Name	Est. Ave. Annual Volume tons/yr		
Municipal Solid Waste (MSW)/ Source Separated Organics (SSO)	575		

- Made estimation of digestible wastes present in MSW otherwise sent to Composter
- Assumptions:
  - 20% current MSW is digestible
  - 25% of digestible MSW could be reasonably diverted to WWTF
    - Commercial kitchens, grocery, etc.
- 575 tons/year of MSW/SSO



- Characterized organic content of each
- Made recommendations

Waste Name	Estimated Average Annual Volume (liquid, gal/yr; solid, tons/yr)	Organic Content Strength (High, Moderate. Low)	Gas Production Potential (High, Moderate. Low)	Recommended as Feedstock? (Yes, No)
FOG/ Grease Trap	8,900*	High	High	Yes
Animal Grooming Trucks	165	Low	Low	No
Residential Tight Tank	336,000	Low	Low	No
Domestic Septage	1,760,000	Low	Low	No
Food Truck Waste	3,360	Low	Low	No
Equipment Cleaning Plant Water	165	Low	Low	No
Carpet Cleaner Waste	15,000	Low	Low	No
Industrial Wastes (Cisco)	133,000	High	Moderate/ High	Yes
Landfill Leachate	1,900,000	Low	Low/ Moderate	No
WWTF Sludge	2,334,000	High	Moderate/ High	Yes
MSW/SSO	575	High	Moderate/ High	Yes
Yard Waste	14,000	Low	Low/ Moderate	No
Animal Waste	180	Low	Low/ Moderate	No



# Electrical Energy Production

Source	Energy Yield (KWhr/yr)	Elec. Energy Value
Sewage Sludge	241,000	\$69,000/year
Other Feedstocks	114,000	\$33,000/year
Total	355.000	\$102.000/vear

- After Digester power loads are satisfied
- Available for WWTF demand offset
- Assumptions:
  - Approximate Elec. Energy Value @ \$0.28/KWhr
  - Energy content of feedstocks from industry standards





### **Heat Production**

Source	Energy Yield (MBTU/yr)	Equivalent Heating Oil	Cost Savings
Sewage Sludge	1,150	8230	\$22,000
Other Feedstocks	540	3870	\$10,000
Total	1.690	12.100 gal/vr	\$32.000/vr

- After Digester heating is satisfied
- Available for WWTF building heating
- Assumptions:
  - Energy content of feedstocks from industry standards
  - Approximate Average \$2.67/gal oil cost





### Digestate & Biosolids

### Feedstock Solids (High Season):

- Total Solids = 5,600 lbs/d
- Volatile Solids = 4,300lbs/d (78%)

#### Solids Destruction:

- Volatile Solids Destroyed = 2,500 lbs/d
  - 58% Volatile Solids destruction
  - 45% Total Solids destruction

Sludge Cake Solids Produced: 1,100 t/yr

### Net Reduction in Sludge to the Composter: 320t/yr

- 35%\*



<sup>\*</sup> Lower % reduction than TS destruction due to addition of outside feedstocks

### Impact to Surfside WWTF Process

### Digestate Liquid Returned to Influent

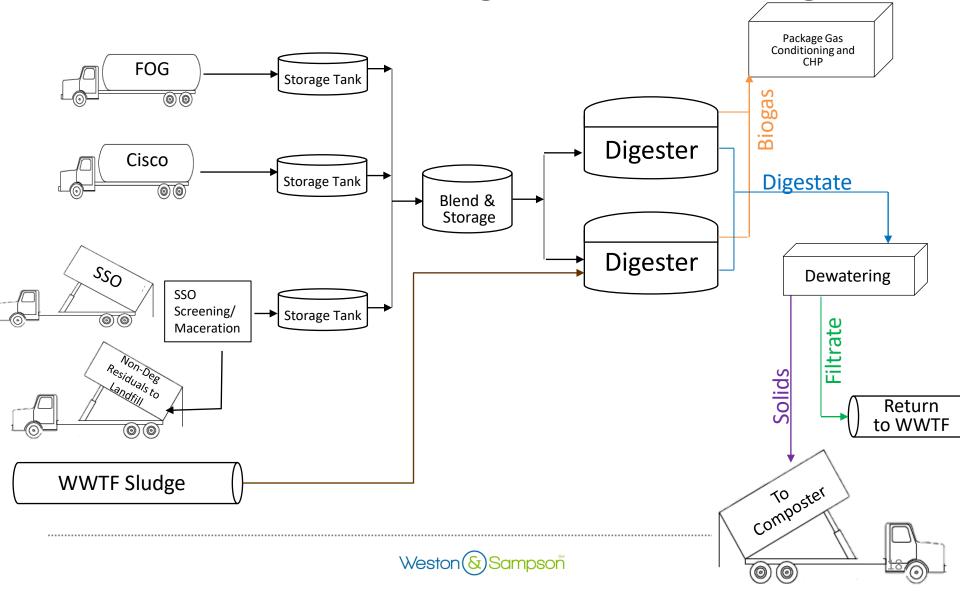
		High Season*	Low Season
Volume	(gpd)	10,000	5000
TSS	lb/d	155	75
	% increase in influent	4%	4%
NH3-N	lb/d	95	46
	% increase in influent	15%	15%

 Reduced Solids Dewatering time due to reduced solids to dewater after digestion.

<sup>\*</sup> Plant currently at approximately 50% capacity during high season. Current Plant design capacity did not include digestate return load.



Conceptual Digestion Design



### Gas Processing/ Co-Gen Systems

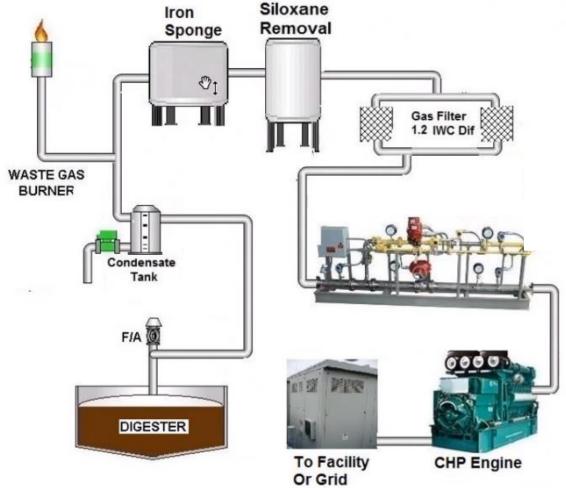


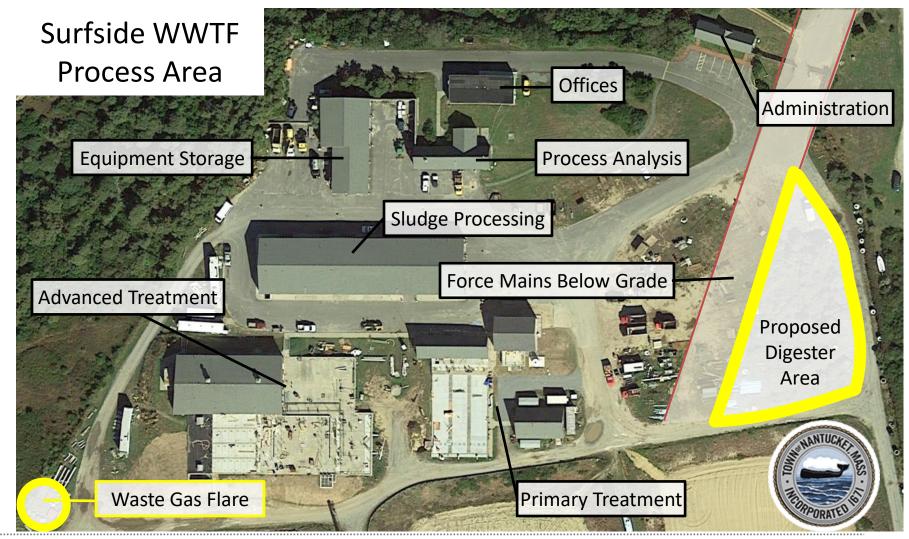
Figure from Water Environment Federation

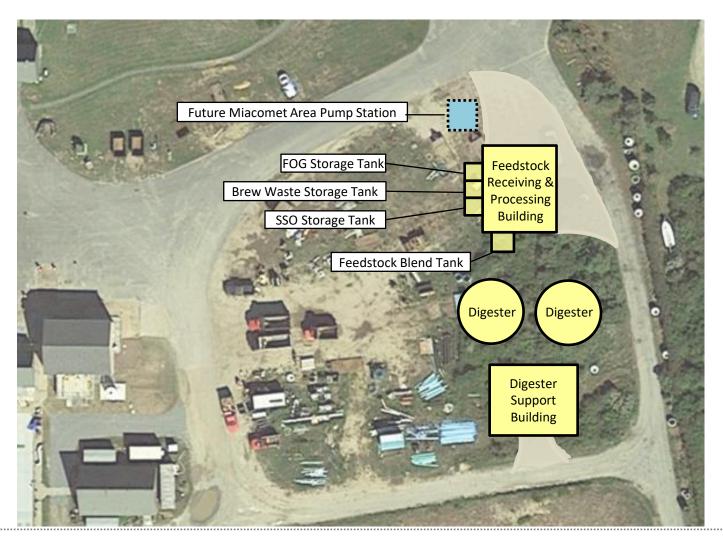
- Construction:
  - 2 Buildings SSO Receiving and Processing Building & Digester Support Building
    - 2,000ft<sup>2</sup>
    - Slab-on-grade
    - Single story
  - 3 Underground storage tanks Feedstock Storage
    - 5000-gallon each
    - Precast concrete
    - FOG, Brew Waste, SSO
  - 1 Underground storage tank Feedstock Blend Tank
    - 2000-gallon
    - Precast concrete
    - FOG, Brew Waste, SSO
  - 2 Digesters
    - 200,000-gallon each
    - 40ft D x 28ft H
  - Site Piping Modifications
  - Site Work (associated pavement, piping, earthwork etc.)





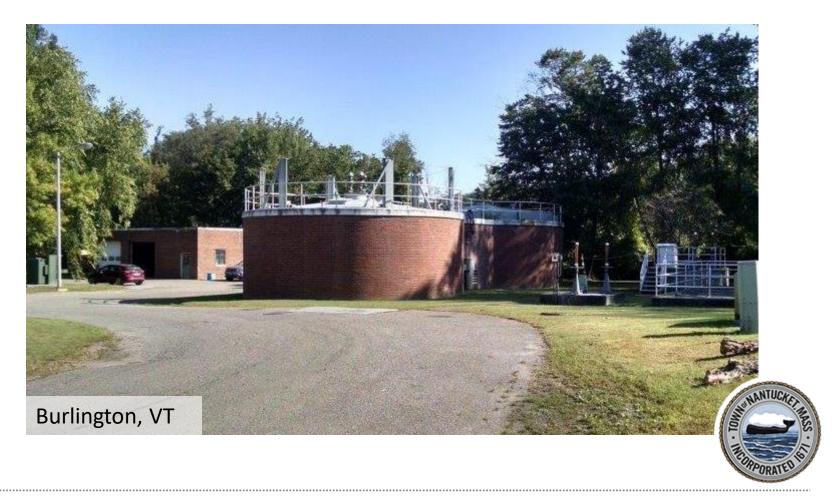








# **Anaerobic Digestion Technology**



# Conceptual Design Costs

	Approximate Cost		
Description	Low	High	
General Conditions	\$1,433,000	\$1,911,000	
Site Work	\$814,000	\$1,085,000	
Concrete	\$825,000	\$1,100,000	
Buildings	\$2,759,000	\$3,678,000	
Process Equipment	\$3,179,000	\$4,238,000	
Exterior Finishes & Equip.	\$195,000	\$262,000	
Controls & Instrumentation	\$185,000	\$246,000	
Total Capital Cost	\$9,390,000	\$12,520,000	
Engineering & Permitting	\$2,160,000	\$2,880,000	
Planning Contingency (30%)	\$3,465,000	\$4,620,000	



\$15M

**Total** 

# Conceptual Design Costs

	Approximate Cost		
Description	Low	High	
Total Opinion of Project Cost	\$15,000,000	\$20,000,000	
Anticipated Annual O&M Cost	\$300,000	\$400,000	
Amortized Capital Cost	\$870,000	\$1,160,000	
Equivalent Uniform Annual Cost	\$1,170,000	\$1,560,000	
(Approx. Annual Cost of Ownership)			





### Financial Analysis

- Conceptual Level Capital Cost \$15M \$20M
- Equivalent Uniform Annual Cost: \$1.2M \$1.6M
- O&M Costs
  - Labor and Parts
  - Likely Energy Neutral
    - excess heat and power will support ancillary structure heating and lights and possibly some WWTP supplement
- Savings
  - Sludge Disposal At Landfill (@\$83.53/t)
    - \$25,000 annually\*
  - Excess Heat and Power Use
    - \$84,000 excess energy annually
    - \$32,000 heating oil cost savings annually

<sup>\*</sup> Assumes composter currently achieves approx. 30% Sludge VS destruction (approx. 50% of AD digester reduction).





# Financial Analysis

### Possible Revenues

- Renewable Energy Credits
- Alternative Energy Credits
- Feedstock Tipping Fees
- Biosolids Product



# Funding Sources

- Low Interest Loans SRF
- SRF Grants
- Green Energy Grants
- Organics-to-Energy Grants
- Other Grants (TBD)



### **Evaluation Criteria**

- Evaluation Criteria & Importance
  - Capital Cost
  - Cost Savings/Revenue Generation Potential
  - Impacts to Neighbors (Visual & Odor potential)
  - Operational Complexity
  - WWTF Site Impacts
  - Landfill Life
  - Composter Impacts
  - Sensitive Environmental Receptors
  - Environmental Stewardship



### Schedule

#### Completed:

- Kick-Off Meeting with Project Team: November 21, 2019
- Community Engagement Report: December 15, 2019
- Initial Public Meeting: February 4, 2020
- Internal Update Call: March 3, 2020
- 2<sup>nd</sup> Internal Update Call: July 13, 2020
- Second Public Meeting: July 30, 2020

#### Remaining:

- Draft Feasibility Study: August 30, 2020
- Final Feasibility Study: October 30, 2020





## Moving Forward

- Complete Draft Report & Address Public Comments
- Town Review of Draft
- MassCEC Review of Draft
- Complete Final Report



### **Questions & Comments**

- Receipt by August 13, 2020
- Project Page of Nantucket Town Website

https://www.nantucket-ma.gov/1616/Anaerobic-Digester-Feasibility-Study

Home > Government > Department > O-Z > Sewer Department > Anaerobic Digester Feasibility Study

### **Anaerobic Digester Feasibility Study**

The Town of Nantucket Sewer Department and Weston & Sampson are conducting a feasibility study to evaluate the potential for developing an organics-to-energy project at the Town-owned Surfside Wastewater Treatment Facility (WWTF) through a grant provided by the Massachusetts Clean Energy Center (MassCEC). The study will provide a determination of the technological feasibility and economic viability of adding one or more anaerobic digesters to the WWTF. If found to be feasible, the addition of anaerobic digestion technology would provide the island with an alternative source of energy, thereby decreasing energy demands and costs, as well as providing volume reduction of source separated and WWTF waste, reducing demand on the island's already limited landfill capacity.

Anaerobic digestion has been present in the United States for municipal solutions since the 1930's, and there has been a renewed interest in the technology in the last decade as a reliable source of renewable energy. Anaerobic digestion, which utilizes biological treatment, converts materials traditionally thought of as waste, including organic materials such as sewage sludge, food scraps, and fats, oils, and grease into usable heat and electricity.

#### Contact Us

For direct feedback on this study, you may contact:

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